TRIMETHYLSILYL TRIFLATE CATALYZED ALDOL-TYPE REACTION OF ENOL SILYI. ETHERS AND ACETALS OR RELATED COMPOUNDS

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Abstract - Trimethylsilyl triflate with or without added hindered tertiary amines catalyzes directed condensation of enol trimethylsilyl ethers with acetals, orthoformate, or 2-acetoxytetrahydrofuran or -pyrans to give the corresponding Reaction of enol silyl ethers and carboxonium B-alkoxy carbonyl compounds. triflate ion-pair intermediates occurs via acyclic transition states and exhibits moderate to high erythro selectivity independent of the geometry (E/Z) of the enol silyl ethers.

Directed aldol reaction is one of the most fundamental carbon-carbon bond-forming reactions.¹ This reaction is capable of controlling stereochemistries of several contiguous asymmetric centers² and hence provides a powerful tool for syntheses of complex natural products.³ Reactions of eq 1 (M = metallic species) are well precedented. In aprotic media, some preformed enolates having a Lewis acidic counter ion undergo nucleophilic reaction to carbonyl compounds via a six-membered pericyclic transition state I to give the B-oxido carbonyl products. Eq 2 is the combination of a "naked" enolate and unactivated carbonyl compound, while eq 3 represents reaction of a rather unreactive enolate toward a cationically activated carbonyl substrate (M = non-Lewis acidic atom, E* = cationic activating These condensations, unlike reactions of eq 1, are characterized by the absence of species species). that assemble the two oxygen atoms of the enolates and carbonyl compounds and, consequently, would

proceed via acyclic extended transition states, 2 and 3, rather than cyclic structures. The anionic version, eq 2, has been exemplified by reaction of tris(dialkylamino)sulfonium $(TAS)^4$ or quaternary ammonium enolates.⁵ Described herein is an example of the cationic alternant, eq 3.

Trimethylsilyl triflate (TMSOTf), a super-reagent bearing a highly electron-withdrawing triflate moiety, can activate various oxygen-containing organic compounds through one-center (not multi-center) interaction at the electron-deficient silicon atom 6 and, in some cases, generates reactive ion-pair inter-Indeed reaction of enol silyl ethers⁷ and acetals or related commediates even in aprotic solvents. pounds is catalyzed efficiently by TMSOTf, leading to the aldol-type products in a directed manner.⁸ In addition, the stereochemical outcome is in contrast with those of ordinary aldol reactions of eq 1.

Aldol Reaction

As generalized by eq 4, reaction of enol trimethyisilyl ethers (4) and acetals (5), giving the aldol products (6) , was accomplished by the use of TMSOTf as the catalyst $(1-10 \text{ mol } 96)$. The condensation proceeded at temperatures as low as -100 to -78 °C in dichloromethane or 1.2-dichloroethane. The reaction in pentane, toluene, or ether was slow. The aldol products were stable under the reaction conditions and did not undergo β -elimination of alcohols, leading to α , β -unsaturated carbonyl compounds. Both open-chain and cyclic enol silyl ethers were usable. Besides acetals, certain orthoesters and acylals were employable as electrophiles. The results are summarized in Table 1.

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Table 1. The TMSOTf Catalyzed Reaction of Enol Silyi Ethers with Acetaia⁸

⁸ Reaction was carried out in the presence of 5 mol % TMSOTf in dichloromethane at -78 °C for 4-12 h. $\frac{b}{r}$ Reaction using 10% TMSOTf. C Reaction for 19 h.

The ease with which the reaction occurs is sensitive to steric environment. For instance, reaction of the cyclic enol silyl ether 41 or its 6-methyl derivative 4m and acetone dimethyl acetal (5f) proceeded ordinarily but the 2-methylated analogue 4n failed to give the condensation product; the latter was recovered without change in both independent and competitive experiments. Although trimethyi ortboformate 151) reacted readily with 41, trimethyl orthoacetate (Sj) did **not** afford the aldol product, partly because of decomposition of TMSOTf catalyst. When 41, S], and TMSOTf were mixed in 1:1:1 ratio in dichloromethane at 25 °C, methyl acetate, methoxytrimethylsilane, and methyl triflate were formed in quantitative yields and 41 was recovered without change.

Notably, formaldehyde acetals of type 7 were Inert to the TMSOTf catalyzed reaction under the standard conditions. A simple solution of this problem, however, was obtained by addition of a sterically hindered tertiary amine to the reaction mixture. Thus reaction of eq 5 was effected in dichloromethane at room temperature by using an equimolar mixture (5-10 mol %) of TMSOTf and 2,6-

amine = 2,6-di-t-butylpyridine (9a) or
dicyclohexylmethylamine (9b)

			product			
enol silyl ether	dialkoxy- methane	added amine	structure	no.	% yield	
40	7a	9a	OCH2C6Hs	8a	92	
4e	7a	9a	OCH2C6H6 ទួ	8 _b	77	
收	7a	9a	$QCH_2C_8H_8$ ဝှု	8c	76	
4k	7a	9 _b	٥ OCH ₂ C _{pHs}	8 _c	65 ^b	
41	7a	9a	OCH ₂ C ₂ H ₂ ۰	8d	87	
41	\boldsymbol{n}	9a	OCH, ۰	8e	48	
4m	7a	9a	OCH2CHH ۰	8f	${\bf 78}$	

Table 2. The TMSOTf/Amine Catalyzed Reaction of Enol Silyl Ethers with Dialkoxymethanes⁸

 $\frac{a}{b}$ Reaction was carried out with 5 mol % of the catalyst in dichloromethane at room temperature (12-22 °C) for 12-16 h. $\frac{b}{c}$ Reaction was carried out with 1 mol % catalyst for too h.

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di-t-butylpyridlne (9a) or dicyclohexylmethylamlne (9b) as a catalyst system. 2,6-Diphenylpyridine or di(isopropyl)ethylamine was less effective and unhindered pyridine or triethylamine was totally Ineffective. The results are listed in Table 2. Benzyl group in the ketones (8, R = C₆H₅CH₂) was removed by hydrogenolysis over Pd/C catalyst. The hydroxymethyl and alkoxymethyl ketones are **masked forms of synthetlcally useful o-methylene ketonea. The TMSDTf/amIne combined system also** catalyzed the reaction of eq 4 proceeding at room temperature.

Reactlon Mechanism

We consider that the aldol-type reaction is occurring by mechanism outlined by eq 6-9.⁹ First, acetal oxygen gives an electron pair to the silicon atom in TMSOTf in a reversible fashion to form the complex 10 (eq 6).¹⁰ This complex then undergoes fragmentation to generate the key carboxonium triflate ion pair, 11, and alkoxytrimethylsilane (eq 7). The reactive carboxonium ion is **trapped by the cnol sllyl ether 12 to glve the adduct IS (eq 8), which ultimately collapses Into the B-alkoxy ketone I4 and TMSDTf catalyst (eq 9). Fragmentatlon of eq 7 is facllltated by electron**donating property of Rⁱ substituents and perhaps by relief of steric compression in 10. Lack of reac **tlvlty of simple dlalkoxymethancs of type 7 Is thus easily understandable. When nucleophlllc trapplng** of **11** (eq 8) is not rapid, 11 may collapse into the corresponding carbonyl compound and alkyl triflat **(eq 101.**

Operatlon of such mechanism was supported by 'ti and 13C NMR study (Table 31. First. when benzaldchyde dimethyl acetal (5c) and TMSOTf were mixed in 1:1 ratio in dichloromethane-d₂ at 25 **'C, productlon of benraldehyde and methyl trlflate (4% each) was detected. The remalnlng eceral SC (96%) exhlblted broad signals at somewhat lower field, lndlcatlng the reversrble nature of eq 6. In addltlon, an equlmolar mlxture of benraldehyde and methyl trlflate was found to generate a small** amount (ca. 4%) of Q-methylated benzaldehyde.¹¹ The signal assignment was confirmed by independent measurement of the spectra of these compounds and their mixtures under comparable conditions.

 $\frac{a}{c}$ Measured on a JEOL GX-270 spectrometer in CD₂Cl₂ at 25 °C by using cyclohexane as an internal standard (C, δ = 26.4; H, δ = 1.36). $\frac{b}{c}$ At half hight of the peak.

Addition of tertiary amines tends to decrease the reaction rate. Nevertheless, TMSOTf/hindered amine combined catalyst systems promote the reaction of otherwise unreactive dlalkoxymethanes. Here the tertiary amines modify the reaction mechanism. As shown in eq 11, Si-OTf bond in the catalyst is cleaved by addition of a tertlary amine to form the silylated ammonium triflate, 15 , 12 acting as the actual silylating agent for the acetal substrate. Now the oxonium species 16 formed by eq 12, in comparison to 10, has a much better leaving group and, even when R^1 is hydrogen, readily generates the carboxonium triflate 11 (eq 13) accomplishing the aldol reaction.

$$
(CH3)3SiOTf + NR3 + (CH3)3Si - NR3 TfO- 15
$$
\n
$$
(CH3)3Si - NR3 TfO- 15
$$
\n
$$
(CH3)3Si - NR3 TfO- + R1 \circ C3OR2 15
$$
\n
$$
(CH3)3Si - NR3 TfO- + NR3 (12)
$$
\n
$$
H1 \circ C3OR2 16
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H1 \circ C3OR2 17
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Selectivities

Chemoselectivity. Ketones and alkanals did not react with enol sliyl ethers in the presence of TMSOTf or a TMSOTf/9a mixture. Certain conjugated aldehydes such as benzaldehyde, (E)-2-hexenal, or cinnamaldehyde underwent TMSOTf-catalyzed condensation with 41 but only sluggishly, 9 For example, the reaction of benzaldehyde and 41, leading to the aldol trimethylsilyl ether, appeared to be >100-fold slower than the reaction of the dimethyl acetal 5c and $41.$ ¹³ As demonstrated by the intermolecular and intramolecular competition experiments of eq 14 and 15, the condensation is highly selective to acetals. Under such cationic conditions, acetal functionality is regarded as an activating group of carbonyl molety rather than a protective group. Carbonyl compounds could have interaction with TMSOTf⁶ to lead reversibly to pentacoordinate silicon species,¹⁰ but such activation is not enough for ketones or alkanals to cause smooth reaction with weakly nucleophilic enol silyl ethers.¹⁴ ¹³C and ¹H NMR spectra of benzaldehyde, upon addition of an equimolar amount of TMSOTf, did not cause any significant change except some signal broadening (Table 3).

Regioselectivity. The absence of double-bond migration in enot silyl ethers allows for the regiospecific condensation at original sp²-hybridized carbon. For example, a single product was obtained with 4m.

Stereoselectivities. Prochiral enol silyl ethers and carboxonium ions possess enantiofaces, and energy difference in their diastereomeric face-matching results in the formation of threo and erythro products (17) in unequal amounts (eq. 16). As summarized in Table 4, the kinetic stereoselection of the present aldol reaction exhibited moderate to high erythro/threo ratios regardless of geometry (E or Z) of enol silyl ethers. The stereochemistries of the B-alkoxy carbonyl products were confirmed by Q-alkylation of stereo-authentic aldol products. This general erythro-selection is in marked contrast to the ordinary aldol reaction of Lewis acidic metal coordinated enolates (eq. I) whose stereochemistry is defined by enolate geometry.^{1,2} Addition of tertlary amines did not alter the steroselectivity, as consistent with the proposed mechanism.¹⁵

			product		
enol silyl ether	acetal or compound	major structure	no.	% yield	erythro:threo
4c	5 _c	OCH,	17a	83	71:29
4d ^b	5 _h		17 _b	78	70:30
4e	5 _c	OCH,	17a	97C	84:16 ^C
4e	Se	OCH ₂ C ₈ H ₉ ۰	17 _c	98C	76:24 ^C
4e	5 _h		17d	91	62:38
4f	5c	OCH,	17e	94	95:5
4g	5c	OCH	17f	92	78:22
48	5h		17g	83	67:33
4g	5h		17g	79 ^d ,e	78:22 ^d
4h	5 _c	осн. CH ₂ O	17h	${\bf 74}$	55:45
$\ddot{\mathbf{4}}$	5a	oсн,	17i	91C	$89:11^{\circ}$
41	5 _b	ọсн, н	17j	95C	86:14 ^C
41	5c	осн	$17k$	89C	$93:7^{\circ}$
41	5c	OCH ₃	17k	76 ^f	$75:25^{f}$

Table 4. Erythro/Threo Selectivity in the TMSOTf Catalyzed Aldol Reaction²

⁸ Reaction was carried out with 5 mol % of TMSOTf in dichloromethane at -78 °C for 4-10 h. $\frac{b}{a}$ A 65:35 mixture of the $\frac{z}{a}$ and $\frac{c}{b}$ enoi silyl ether. $\frac{c}{a}$ Reaction using 1 mol % of TMSOTf. $\frac{d}{dx}$ Reaction in pentane. $\frac{e}{dx}$ Based on consumed starting material (49%). $\frac{f}{dx}$ A TMSOTf/2,6di-t-butylpyridine mixture (5 mol %) as catalyst.

The unique stereoselection can be understood by assuming acyclic, extended transition structures.⁹ In the reaction system there exists no ionic species capable of assembling enol silyl ethers and carboxonium ion simultaneously, removing the possibility of cyclic transition states. Among three possible structures, 18-20, the anti conformer 18 would be the most favorable because the electrostatic repulsion of the positively charged oxygen atoms is minimized. Now as is seen in Scheme I, preference of

the erythro-generating transition structures is obvious. In the reaction of the E-enol silyl ether 21 and carboxonium ion 22, the erythro transition state 23 arising from the re/si face matching is favored over the threo transition state 24 (re/re or antipodal si/si matching) which suffers significant nonbonded interaction between gauche R^2 and R^3 groups. With the Z-enol silyl ether 25, for the same reason, the erythro transition state 26 is stabler than the threo form 27.

Scheme i.

The erythro-selective aldol reaction Is reminiscent of reaction of TAS enolates and aldehydes which is categorized into eq 2.4 We have made a slmllar argument on the transitlon state structure, which coincides niceiy wlth molecular orbital calculations on gas-phase reaction of an enolate and formaldehyde.¹⁶ Closely related mechanisms have been adopted to explain the stereochemical outcome **of some other cationlc aldol condensations. ¹⁷**

Another characteristic steroselectlon was observed In reaction of certain chiral carboxonlum Intermediates possesslng diastereofaces. Thus reaction of the bicyclic tetrahydropyranyl acetate 2% fequatorial/axiat = 3: 1)18 and enot silyl ether 4a catalyzed by TMSOTf produced the equatorial isomer 31 exclusively. This stereoselectlvity is interpretable in terms of the preferred structure of the Intermediary Ion pair shown in Scheme II. When the possible dfastereomerlc ion pairs, 29 and 30, are compared, the former having triflate in the α face is the more stablized by interaction between the $C(2)$ vacant orbital and triflate anion through anomeric effect.¹⁹ The α -ion pair 29 reacts with the enol silyl ether on the β -face via a half-boat transition state,²⁰ leading to the equatorial product 31. **Conformationally flexible acetate substrates, 32a and 32b, behaved similarly to afford the cis conden**sation products, 33a and 33b, respectively.⁹

Conclusion

In the presence or absence of hindered tertiary amlnes, TMSOTf catalyzes aldol-type condensation of enol trimethylsilyl ethers and acetats (but not ketones and alkanals), orthoesters, acylals, etc. The reaction conditions are extremely mild flow temperatures, aprotic, nonbasic, and only very weak nucleophile present). The dlrected aldol reaction is irreversible and the B-alkoxy carbonyl compounds are kinetically determined. No β -elimination forming α , β -unsaturated carbonyl compounds takes place. **The reaction proceeds by way of carboxontum triflate ion pairs generated from TMSOTf and acetals or related compounds. The electrophllic reactlon toward enol silyl ethers occurs via acyclic, extended transitlon states and exhibits unique stereoselectivitles, particularly, erythro selectivity independent of en01 geometry.**

Experimental

General.

Chemical shifts of ${}^{1}H$ NMR spectra were reported as δ values in parts per million relative to circuition is of the spectra were reported as σ values in parts per million relative to
tetramethylshine ($\delta = 0$). As catalyze, trifluoromethanesulfonic acid-free TMSOTf was used. This
triethylamine.^{12C} Absence of t responding hemiacetals. 2-Acetoxytetrahydropyrans (28, 32a, and 32b) were synthesized by procedures described in references. 20a, 24 Commercially avairable compounds were distilled before use.

General Procedures for Aldol-Type Condensation of Enol Silyl Ethers and Acetals.

Reaction of 1-Trimethylsiloxy-1-phenylethene (4a) with Butanal Dimethyl acetal (5a). To a solution of 4a (0.20 g, 1.0 mmol) and 5a (0.12 g, 1.1 mmol) in CH_2Cl_2 (3 ml) was added 0.1 M CH_2Cl_2 solution of TMSOTf (0.5 ml,

g, 75%) as colorless oil.
g, 75%) as colorless oil.
Unless otherwise stated, results in Table 1 and Table 4 were obtained by similar reaction and

Reaction of 1-Trimethylsiloxycyclopentene $(4k)$ with Dibenzyloxymethane (7a). To a mixture of $4k$ (0.50 g, 3.2 mmol), 7a (0.77 g, 3.1 mmol), and 2,6-dl-t-butylpyridine $(9a, 0.06$ g, 0.3 mmol) in CH₂Cl₂ (6 ml) kept

Confirmation of the Stereochemistries of 3-Alkoxy Ketones.

Authentic 6 -alkoxy ketones were phistod by Q-methylation or -benzylation of lithium alkoxides
of the corresponding B -hydroxy ketones.²² As shown in Table 5, although some kinetic discrimination
was observed between the during the reaction. A general procedure for the alkylation is illustrated by reaction as follows.

Methylation of erythro-2-Hydroxybenzylcyclohexanone (erythro-34e). Starting erythro-34e was obtained by reaction of the cyclohexanone lithium enolate with benzaldehyde followed by chromatographic
separation.²²⁸ This aldol (96 mg, 0.47 mmol) was treated with 1.6 M hexane solution of n-butyl-
lithium (0.28 ml, 0.4 tional 1 h. The resulting mixture was diluted by addition of ether (30 mi) and washed with said
NaHCO₃ aqueous solution. After drying and concentrating the mixture in usual manner, the crude oil
was subjected to column c ether and ethyl acetate afforded less polar erythro-2-methoxybenzylcyclohexanone (erythro-17k, 29 mg, 31%) as colorless oil, and subsequent elution by a 3:1 mixture of petroleum ether and ethyl acetate gave threo-17k (4 mg, 4%) together with **erythro-37e** (51 mg, 53% recovery).

The stereochemistries of 17b, 17d, 17f, 17g, and 17h were established by transformation from the known compouds as follows.

Methyl threo-3-Methoxy-2-methyl-3-phenylpropionate (threo-17h). threo-2-Methyl-1-phenyl-3-buten-1of which was obtained by CTCl₂ (2.44 g, 20 mpno)¹² was treated by NaH (8.61 mmol) with 1-bromo-2-butene (1.40 g, 10 mmol)²⁵ was treated by NaH (8 mmol) in DMF (20 ml) followed by methyl iodide (1.5 ml) at 0 °C. Ozon of southern of CH_2N_2 (30 ml), generated from N-methyl-N-nitrosourea (2g), and the crude product was subjected to column chromatography on slica gel (30 g) eluting with a 4:1 mixture of petroleum ether and ethyl acetate

Conversion of erythro-3-Methoxy-2-methyl-3-phenylpropionic Acid t-Butylthio Ester (erythro-17f)
erythro-17h. To a solution of the thio ester (17f, 47 mg) in CH₃OH (2 ml) was added Hg(OCOCF.
(0.2 g) at 0 °C. After 5-min ŧσ Methyl erythro-3-methoxy-2-methyl-3-phenylpropionate (erythro-17h, 15 mg, 40%) was obtained as colorless oil.

erythro-1-Phenyl-2-(tetrahydropyran-2-yl)propan-1-one (erythro-17d). To a THF (30 ml) solution of proplophenone lithium enolate prepared from proplophenone (2.71 g, 20 mmol) and LDA (21 mmol) was added 5-(tetrahydropyran-2-yloxy)pentanal (3.43 g, 20 mmol) at -78 °C. After 3 min, the mixture was worked up in usual manne hexane and ethyl acetate gave an isomeric mixture of the corresponding 6-hydroxy ketone (3.83 g,

Table 5. O-Alkylation of β -Hydroxy Ketones

g Percent diastereomerlc purity.

62%). This mixture, was treated by pyridlnlum ptoluenesulfonate (50 mg) in boiling methanol (50 ml) followed b iy methanesulfonyi chloride (0.5 ml) in pyrldfne (I5 ml) at 0 "C. After the usual workup, silica-gel 50 gl column chromatography elutlng wlth a 2O:l mixture of chloroform and ethanol gave less polar methanesulfonyl diester (0.383 gl and more polar monoester (1.27 gl. The latter was subjected to preparative silica-gel TLC and the plate was developed seven times by a 2.5:1 mixture of cyclohexane and THF to give the less polar errythro-methanesulfonate (96% isomerrig) and the cyclohexane polar experimenta **doublet with coupling constant of 3.7 Hz. The coupling constant of the threo-Isomer was 6.7 Hz.**

To a solution of the e<u>rythro</u>-methanesulfonate (24 mg, 0.08 mmol) in THF (I ml) was added I M **THF solution of LiAIH4 (0.04 ml) at -78 "C. After the usual workup, the organic residue was treated with 30% methanolic KOH In methanol (3 ml) followed by treatment with pyridinlum chlorochromate (0.1 gl in CH Cl2 and ether as solvent gave 95 9 15 ml). TLC puriflcatlon using a 2:1 mixture of petroleum ether stereoisomerically pure erythro-17d (I4 mg, 89%) as colorless 011.**

Conversfon of 2-(Tetrahydropyran-2-yllpropanal (17b) to 176 **A dlastereomerlc mixure of** 17b **(7:3** ratio, 20 mg, 0.14 mmol) was mixed with I equiv of phenyllithium in ether (I mi) at -78 °C and
then with Jones reagent in acetone (2 ml) at 0 °C. A mixture of <u>erythro</u>- and <u>threo</u>-17d (75:25 **ratio, I4 mg, 46%) was obtalned by preparative TLC using a 2:1 petroleum ether/ether mixture as solvent.**

<u>Conversion of erythro-2-(Tetrahydropyran-2-yl)propanolc Acid t-ButyIthio Ester (erythro-17**g**) to</u> **erythro-<u>17d</u>. A** ethereal sol **ation of the thio ester** (17g) **(27 mg, 0.12 mmoll in ether (I ml) was treated wlth of phenylllthium (0.08 ml, 0.12 mmoi) at -78 "C for 30 min. Workup by usual procedure followed by preparative TLC being developed with a 2:1 petroleum ether/ether mixture gave erythro-17d (6 mg, 22%) together with starting <u>erythro</u>-17g (llmg, 41% recovery). Neither <u>three</u> nor threo-l7d was detected.**

Chromatograohlc, Spectral, and Analytical Data of Products.

3-Methoxy-I-phenylhexan-I-one #a). L quid chromatography (IX): silica gel, 10~1 petroleum ether/ether as eluant. IR (neat) 1680 cm⁻; 'H NMR (CCl₄) 7.91 (m, 2H, aromatic), 7.40 (m, 3H, aromatic), 7.40 (m, 3H, cHo), 3.75 (m, 1H, CHO), 3.75 (s, 3H, CH_OCO), 2.75 aromatic), 3.79 (m, 1H, CHO), 3.37 (s, 3H, CH₃O), 3.21 (dd, 1H, 1 = 16.6 and 6.4 Hz, CH₂CO), 2.75
(dd, 1H, 1 = 16.6 and 6.0 Hz, CH₂CO), 1.53 (m, 4H, CH₂), 0.92 (t, 3H, 1 = 6.3 Hz, CH₃); Ms m/2 (dd, TH, <u>T</u> = 16.6 and 6.0 Hz, CH₂COI, 1.53 (m, 4H, CH₂I, 0.92 (t, 3H, T = 6.3 Hz, CH₃I; Ms m/z
(rerative intensity) 71 (14), 77 (33), 105 (100), 173 (27), 184 (17), 191 (13), 206 (II). Found: C, 75.8; H, 8.7%. Calcd for C₁₃H₁₈O₂: C, 75.7; H, 8.8%.

3-Benzyloxy-4-methyl-1-phenylpentan-1-one (6b). LC: silica gel, 7:1 petroleum ether/ether as eluant. IR (neat) 1683 cm⁻¹; ¹H NMR (CCl₄) 8.1-7.8 (m, 2H, aromatic), 7.5-7.3 (m, 3H, aromatic), 7.12 (brs, 5H, aromatic),

3-Methoxy-3-methy]-1-phenylbutan-1-one (Sc). LC: silica gel, 7:1 petroleum ether/ether as eluant.

IR (neat) 1674 cm⁻¹; ¹H NMR (CC14) 7.92 (m, 2H, aromatic), 7.42 (m, 3H, aromatic), 3.15 (s, 3H, CH₃O), 3.02 (s, 2H,

1-Phenyl-2-(tetrahydrofuran-2-yi)ethan-1-one (6d), L.C: silica gel, 7:1 petroleum ether/ether as
eluant. IR (neat) 1680 cm⁻¹; ^TH NMR (CCI₄) 8.1-7.8 (m, 2H, aromatic), 7.6-7.2 (m, 3H, aromatic),
4.5-4.0 (m, 1H, CHO),

1-Phenyl-2-(tetrahydropyran-2-yi)ethan-1-one (6e). LC: silica gel, 7:1 petroleum ether/ether as
eluant. IR (neat) 1685 cm⁻¹; ¹H NMR (CC14) 8.1-7.8 (m, 2H, aromatic), 7.6-7.2 (m, 3H, aromatic),
4.1-3.4 (m, 3H, CHO and C. 76.4; H. 7.9%.

5-Benzyloxy-2,2,6-trimethylheptan-3-one (6f). LC: silica gel, 10:1 petroleum ether/ether as
eluant. IR (neat) 1708 cm⁻¹; ¹H NMR (CDC1₃) 7.18 (s, 5H, aromatic), 4.43 (s, 2H, CH₂Ph), 3.85
(ddd, 1H, 1 = 8.2, 6.1, and

3.3-Dimethyl-1-(tetrahydropyran-2-yl)butan-2-one (6g). LC: silica gel, 4:1 petroleum ether/ether
as eluant. IR (neat) 1705 cm⁻¹; ¹H NMR (CC14) 3.9-3.2 (m, 3H, CHO and CH₂O), 2.71 (dd, 1H, 1 =
16.3 and 7.0 Hz, CH₂C

3-Methoxy-2,2-dimethylhexanal (6h). LC: silica gel, 10:1 petroleum ether/ether as eluant. IR
(neat) 2700, 1722 cm⁻¹; ¹H NMR (CC1₄) 9.46 (s, 1H, HCO), 3.37 (s, 3H, CH₃O), 3.14 (t, 1H, 1 = 5.0
Hz, CHO), 1.8–0.8 (m,

3-Methoxy-2,2,3-trimethylbutanal (61). LC: silica gel, 10:1 petroleum ether/ether as eluant. IR (neat) 2700, 1715 cm⁻¹; ¹H NMR (CC14) 9.45 (s, 1H, HCO), 3.20 (s, 3H, CH₃O), 1.11 (s, 6H, CH₃), 1.01 (s, 6H, CH₃),

4-Methoxy-3,3,4-trimethylpentan-2-one [6]). I.C: silica gel, 10:1 petroleum ether/ether as eluant.
1R (neat) 1698 cm⁻¹; ¹H NMR (CC1₄) 3.16 (s, 3H, CH₃O), 2.09 (s, 3H, COCH₃), 1.10 (s, 6H, CH₃), 1.07 (s, 6H, CH

2-(2-Methoxypropan-2-yllcyclopentanone (6k). LC: silica gel, 10:1 petroleum ether/ether as eluant. IR (neat) 1739 cm⁻¹; ¹H NMR (CCl₄) 3.09 (s, 3H, CH₃O), 2.3-1.5 (m, 7H, CH and CH₂), 1.27 (s, 3H, CH₃), 1.12 (s 10.3%.

2-(2-Methoxypropan-2-yllcyclohexanone (61). LC: silica gel, 10:1 petroleum ether/ether as eluant.
IR (neat) 1708 cm⁻¹; ¹H NMR (CCI₄) 3.07 (s, 3H, CH₃O), 2.5-1.2 (m, 9H, CH and CH₂), 1.21 (s, 3H, CH₃), 1.14 (s,

2-Dimethoxymethylcyclohexanone (6m). LC: silica gel, 7:1 petroleum ether/ether as eluant. IR (neat) 1711 cm⁻¹; IH NMR (CCI₄) 4.58 (d, 1H, $1 * 6.0$ Hz, OCHO), 3.34 (s, 6H, CH₃O), 2.7-1.4 (m, 9H, CH and CH₂). Found:

2- $(2-Methoxypropan-2-yl)-6-methylicyclohexanone (6n).$ LC: silica gel, 10:1 petroleum ether/ether
as eluant. IR (neat) 1703 cm⁻¹; ¹H NMR (CCl₄) 3.13 (s, 3H, CH₃O), 2.7–2.2 (m, 2H, CHCO), 2.1–
1.2 (m, 6H, CH and CH₂), 1.22 (s, 3H, CH₃),

 $\frac{2-(1-\text{Metbox}y-4-\text{metby1-6}-o \text{xoheplyl/yclohexanone} {\text{60}})}{2-(1-\text{Metbox}y+2-\text{metby1-6}-o \text{xoheplyl/yclohexanone} {\text{60}})}$. LC: silica gel, 10:1 petroleum ether/ether as eluant. IR (neat) 1708 cm⁻¹; ¹H NMR (CCl₄) 3.55 (m, 1H, CHO), 3.27 (s, 2.

3-Benzyloxy-1-phenylpropan-1-one (8a). LC: silica gel, 5:1 petroleum ether/ether as eluant. IR
(neat) 1683 cm⁻¹; ¹H NMR (CC14) 8.0-7.8 (m, 2H, aromatic), 7.6-7.0 (m, 3H, aromatic), 7.23 (s, 5H,
aromatic), 4.48 (s, 2H,

3-Benzyloxy-2-methyl-1-phenylpropan-1-one (8b).

LC: silica gel, 10:1 petroleum ether/ether as

eluant. IR (neat) 1680 cm⁻¹; ¹H NMR (CCl₄) 8.0–7.7 (m, 2H, aromatic), 7.5–7.1 (m, 3H, aromatic), 7.18 (s, 5H, aromatic), 4.43 (s, 2H, CH₂Ph), 3.8–3.4 (m, 3H, CHO and CH₂O), 1.20 (d, 3H, <u>1</u> = 6.0
Hz, CH₃); Ms

2-Benzyloxymethylcyclopentanone (8c). LC: silica gel, 3:1 petroleum ether/ether as eluant. IR (neat) 1738 cm⁻¹; ¹H NMR (CCl₄) 7.23 (s, 5H, aromatic), 4.43 (s, 2H, CH₂Ph), 3.58 (d, 2H, 1 = 3.5 Hz, CH₂O), 2.5–1.6

2-Benzyloxymethylcyclohexanone (8d), LC: silica gel, 5:1 petroleum ether/ether as eluant. IR (neat) 1712 cm⁻¹; ¹H NMR (CCl₄) 7.23 (s, 5H, aromatic), 4.45 (s, 2H, CH₂Ph), 3.72 (dd, 1H, 1 = 9.0 and 4.8 Hz, CH₂O), \overline{H} , 8.3%.

2-Methoxymethylcyclohexanone (8e). LC: silica gel, 3:1 petroleum ether/ether as eluant. IR (neat) 1715 cm⁻¹; ¹H NMR (CCl₄) 3.62 (dd, 1H, j = 9.8 and 4.5 Hz, CH₂O), 3.27 (s, 3H, CH₃), 3.22 (dd, 1H, j = 9.8 an

2-Benzyloxymethyl-6-methylclohexanone (8f), LC: silica gel, 7:1 petroleum ether/ether as eluant.

Less polar isomer (25% yield), TLC R_f 0.36 (5:1 petroleum ether/ether); IR (neat) 1708 cm⁻¹; ¹H

NMR (CCl₄) 7.22 (s

erythro-3-Methoxy-2-methyl-1,3-diphenylpropan-i-one (erythro-17a). LC: silica gel, 10:1 petroleum
ether/ether as eluant. TLC R_f 0.41 (5:1 petroleum ether/ether); IR (neat) 1675 cm⁻¹; ¹H NMR (CCl₄)
8.1-7.0 (m, 10H,

threo-3-Methoxy-2-methyl-1,3-diphenylpropan-1-one (threo-17a). LC: silica ge], 10:1 petroleum
ether/ether as eluant. TLC R_f 0.37 (5:1 petroleum ether/ether); IR (neat) 1677 cm⁻¹; ¹H NMR (CCl₄)
8.1–7.0 (m, 10H, aro

A Mixture of erythro- and threo-2-(Tetrahydropyran-2-yl)propanal (17b). LC: silica gel, 4:1
petro-leum ether/ether as eluant. IR (neat) 2730, 1725 cm⁻¹; ¹H NMR (CCl₄) 9.67 (m, 1H, HCO),
4.2-3.3 (m, 3H, CHO and CH₂

A Mixture of erythro- and threo-3-Benzyloxy-2-methyl-1,3-diphenylpropan-1-one (17c). LC: silica gel, $10:1$ petroleum ether/ether as eluant. IR (neat) 1680 cm^{-1} ; ¹H NMR (CCI₄) 8.1-7.0 (m, 15H, aromatic), 4.7-3.7

erythro-2-(Tetrahydropyran-2-yi)-1-phenyipropan-1-one (erythro-17d), LC: silica gel, 5:1 petroleum
ether/ether as eluant. TLC R_f 0.33 (10:1 petroleum ether/ethyl acetate); IR (neat) 1676 cm⁻¹; ¹H
NMR (CCl₄) 8.0–7.

threo-2-(Tetrahydropyran-2-yl)-1-phenylpropan-1-one (threo-17d). LC: silica gel, 5:1 petroleum ether/ether as eluant. TLC \overline{R}_f 0.31 (10:1 petroleum ether/ethyl acetate); IR (neat) 1680 cm⁻¹; ¹H NMR (CCl₄) 8.0–7

erythro-1-Methoxy-2,4,4-trimethyl-1-phenylpentan-3-one (erythro-17e), LC: silica gel, 10:1
petroleum ether/ether as eluant. TLC R_f 0.47 (5:1 petroleum ether/ether); IR (neat) 1708 cm⁻¹; ¹H
NMR (CCl₄) 7.23 (s, 5H,

threo-1-Methoxy-2,4,4-trimethyl-1-phenylpentan-3-one (threo-17e). LC: silica gel, 10:1 petroleum ether/ether as eluant. TLC R_f 0.41 (5:1 petroleum ether/ether); IR (neat) 1710 cm⁻¹; ¹H NMR (CCl₄) 7.18 (s, 5H, arom

erythro-3-Methoxy-2-methyl-3-phenylpropionic Acid t-Butylthio Ester (erythro-17f). LC: silica gel, 10:1 petroleum ether/ether as eluant. TLC R_f 0.62 (5:1 petroleum ether/ether); IR (neat) 1680 cm⁻¹;

¹H NMR (CC1₄) 7.25 (s, 5H, aromatic), 4.23 (d, 1H, 1 = 7.4 Hz, CHO), 3.18 (s, 3H, CH₃O), 2.70 (dq, 1H, 1 = 7.4 and 7.4 Hz, CHCO), 1.12 (s, 9H, CH₃I, 1.08 (d, 3H, 1 = 7.4 Hz, CH₃I, Found: C, 67.5; H, 8.5%. Calcd

threo-3-Methoxy-2-methyl-3-phenylpropionic Acid t-Butylthio Ester (threo-17f). LC: silica ge),
10:1 petroleum ether/ether as eluant. TLC R_f 0.60 (5:1 petroleum ether/ether); IR (neat) 1693 cm⁻¹;
¹H NMR (CCl₄) 7.23

erythro-2-(Tetrahydropyran-2-yl)propionic Acid t-Butylthio Ester (erythro-17g). LC: stilca gel, 15:1
petroleum ether/ether as eluant. TLC R_f 0.55 (10:1 petroleum ether/ether); IR (neat) 1680 cm⁻¹; ¹H
NMR (CC1₄) 3.

threo-2-(Tetrahydropyran-2-yl)proplonic Acid t-Butylthio Ester (threo-17g). LC: silica gel, 15:1
petroleum ether/ether as eluant. TLC R_f 0.48 (10:1 petroleum ether/ether); IR (neat) 1680 cm⁻¹; ¹H
NMR (CCl₄) 3.90 (

Methyl erythro-3-Methoxy-2-methyl-3-phenylpropionate (erythro-17h). 1.C: silica gel, 5:1 petroleum
ether/ether as eluant. TLC R_f 0.61 (2:1 petroleum ether/ether); IR (neat) 1738 cm⁻¹; ¹H NMR (CCI₄)
7.20 (s, 5H, ar

Methyl threo-3-Methoxy-2-methyl-3-phenylproplonate (threo-17h), L.C: silica gel, 5:1 petroleum
ether/ether as eluant. T.L.C R_I 0.52 (2:1 petroleum ether/ether); IR (neat) 1735 cm⁻¹; ¹H NMR (CC1₄)
7.23 (s, 5H, arom

erythro-2-(1-Methoxybutyi)cyclohexanone (erythro-171). LC: silica gel, 10:1 petroleum ether/ether
as eluant. TLC R₁ 0.60 (7:1 petroleum ether/ethyl acetate); IR (neat) 1718 cm⁻¹; ¹H NMR (CCl₄)
3.62 (m, 1H, CHCO, 3

threo-2-(1-Methoxybutyl)cyclohexanone (threo-171), LC: silica gel, 10:1 petroleum ether/ether as eluant, TLC R_f 0.54 (7:1 petroleum ether/ethyl acetate); IR (neat) 1720 cm⁻¹; ¹H NMR (CCl₄) 3.52 (m, 1H, CHCO), 3.24

erythro-2- $\{1-Methoxy-2-methylpropyl/cyclohexanone$ (erythro-171). LC: silica gel, 10:1 petroleum
ether/ether as eluant. TLC R₁ 0.56 (10:1 petroleum ether/ethyl acetate); IR (neat) 1717 cm⁻¹; ¹H
NMR (CCl₄) 3.5-3.3 (m, 1H, CHCO), 3.36

threo-2-(1-Methoxy-2-methylpropyllcyclohexanone (threo-17). LC: silica gel, 10:1 petrpleym
ether/ether as eluant. TLC R_f 0.49 (10:1 petroleum ether/ethyl acetate); IR (neat) 1720 cm⁻¹; ¹H
NMR (CCl₄) 3.4-3.2 (m, 1H

erythro-2-Methoxybenzylcyclohexanone (erythro-17k). LC: silica gel, 10;1 petroleum ether/ether
as eluant. TLC R_f 0.63 (10:1 benzene/ethyl acetate); IR (neat) 1707 cm⁻¹; ¹H NMR (CC1₄) 7.22 (s, 5H, aromatic), 4.27 (

threo-2-Methoxybenzylcyclohexanone (threo-17k). LC: silica gel, 10:1 petroleum ether/ether as eluant. TLC R_f 0.51 (10:1 benzene/ethyl acetate); IR (neat) 1712 cm⁻¹; ¹H NMR (CCl₄) 7.25 (s, 5H, aromatic), 4.51⁻¹(d

2-(Octahydrobenzopyran-2-yi)-1-phenylethan-1-one (31). LC: silica gel, 10:1 petroleum ether/ethyl acctate as cluant. IR (neat) 1682 cm⁻¹; ¹H NMR (CDC1₃) 7.96 (d, 2H, 1 = 8.8 Hz, aromatic), 7.56 (t, 1H, 1 = 8.8 Hz, a

cis-2-(4-Methyltetrahydropyran-2-yi)-1-phenylethan-1-one (33a). LC: stiica gel, 3:1 petroleum
ether/ether as eluant. IR (neat) 1690 cm⁻¹; ¹H NMR (CC14) 8.0-7.8 (m, 2H, aromatic), 7.5-7.2 (m,
3H, aromatic), 4.16 (m, 1H

cis-2-(6-Methyltetrahydropyran-2-yi)-1-phenylethan-1-one (33b). LC: silica gel, 3:1 petroleum
ether/ether as eluant. IR (neat) 1690 cm⁻¹; ¹H NMR (CCl₄) 8.0-7.8 (m, 2H, aromatic), 7.5-7.3 (m,
3H, aromatic), 4.33 (m, 3:1 petroleum

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